Step 1
On a flat work surface, place the east and west panels at the approximate desired width.

Step 2
Install the steel manhole connectors on the north end of the panels and secure them using the exclusive GME locking pins (note that the pins require no keepers)

24LSP MODULAR PANEL ASSEMBLY
Step 3
With the manhole connectors in place, install the north (end panel)
Note that the panel can be installed 2 feet off the bottom allowing the System to straddle existing pipe works.

Step 4
Install the next east or west panels.
Note that the panels may be Installed by “walking” the panels into place. Eliminating the need to guide the panel thru a taller corner connector.

24LSP MODULAR PANEL ASSEMBLY
Step 5
On the south end, install 2 panel connectors (1 on each east and west panels.)

Step 6
With the panel connectors in place, install the appropriate LSS model strut (Note that the each strut comes with one galvanized end and one painted end.) Make sure to match up ends when using Multiple struts. The paint code is an indication of direction the strut will adjust.
Step 7
On the south end, install 2 panel connectors (1 on each east and west panels.)

Step 8
With the panel connectors in place, install the appropriate LSS model strut. Note that each strut comes with one unpainted galvanized end and one painted. Make sure to match up ends when using Multiple struts. The paint code is an indication of direction the strut will adjust.
Step 9
On the south end, install 2 panel connectors (1 on each east and west panels.)

Step 10
With the panel connectors in place, install the appropriate LSS model strut
Note that the each strut comes with one unpainted galvanized end and one painted.
Make sure to match up ends when using Multiple struts. The paint code is an indication of direction the strut will adjust.

24LSP MODULAR PANEL ASSEMBLY
Step 11
Install the 24LSP lift eyes to the top of the upper most 24LSP panels. Secure using the 24LSP locking pins.

Step 12
Once all 4 lifting eye assemblies have been secured, install the last panel on the north end and secure to the manhole connector with the 24LSP locking pins.
Step-13
Install the last strut at the south end by secure it to both the east and west panel
Connectors using the 24LSP locking pin. Make sure that the strut is installed with the same Painted or unpainted ends matching with all previously installed struts.

24LSP MODULAR PANEL ASSEMBLY