STEP ONE

See Detail-B

See Detail-A

PLATE TO CHANNEL 1/8

DETAIL - A
NO SCALE

DETAIL - B
NO SCALE

2AEX SHIELD MODIFICATION SPECIFICATION:
This specification applies to the GME Lite Shield System.

SPECIFICATIONS:
- All welding shall be performed according to the Aluminum Association’s Specifications For Aluminum Structures.
- A certified welder shall perform all welding.
- 3/64 Diameter 5356 welding wire shall be used to complete the welds.
- The the End Bracket replacement part shall be manufactured by GME.
- Channel C2 X 2 X 1/4 6061-T6 Aluminum.

PROCEDURE:

STEP 2. Weld channel to shield as shown.
STEP 3. Weld stop to channel as shown.