accessible locations using a continuous 3/16"
3. Weld the replacement collar to the inside of all
brush or grinding wheel.
2. Clean the area to be welded thoroughly with a wire
beading carbide not to cut into the vertical tubes.
1. Cut damaged collar from the man hole and return

Procedure:

By GME:
- The replacement collar shall be manufactured.
- Place cut away from the collars.
- Strength shall be used to replace the skin
- Sheet shall meet a 35,000 psi minimum yield
- Complete the welds.
- 70,000 psi welding rod or wire shall be used to
- A certified welder shall perform all welding.
- All welding shall be performed according to the

Specifications:

MH SHIELDS
Step One