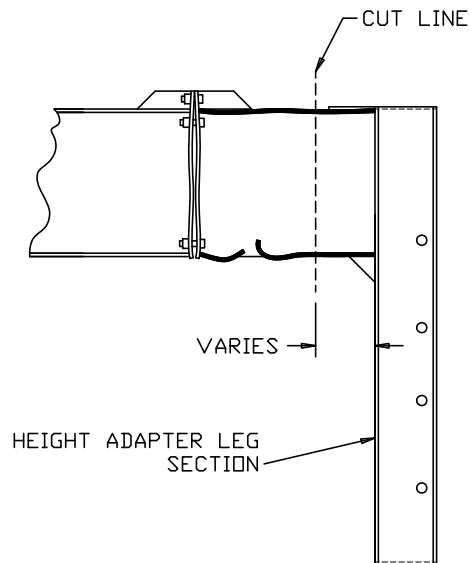
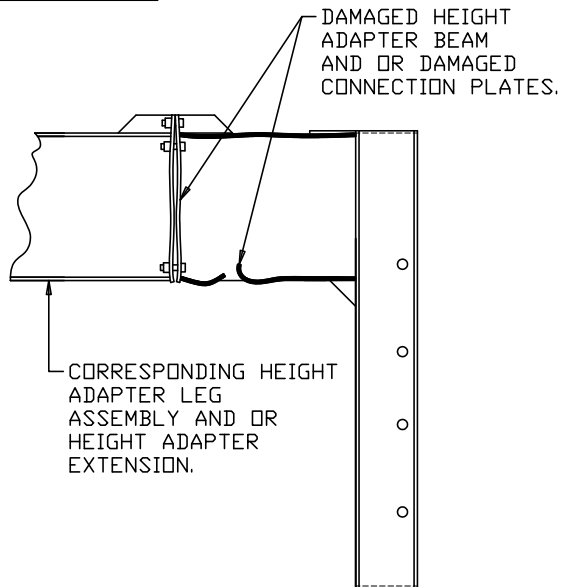


STEP ONE



SPECIFICATIONS:

- All welding shall be performed according to the Structural Welding Code for Steel - AWS D1.1-90.
- A certified welder shall perform all welding.
- 70,000 psi welding rod or wire shall be used to complete the welds.

PROCEDURE:

STEP ONE

Determine the damage area required repair.

STEP TWO

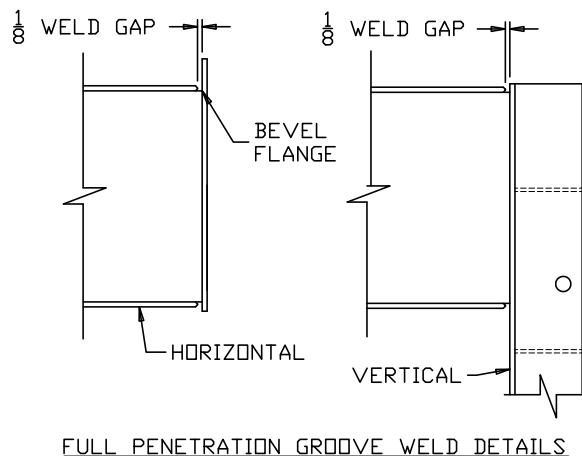
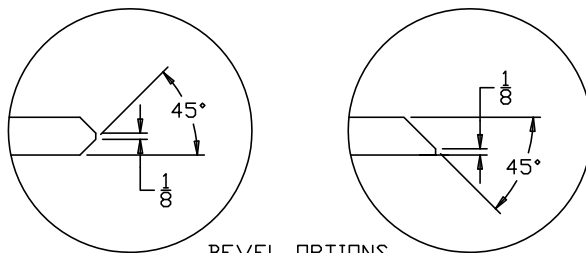
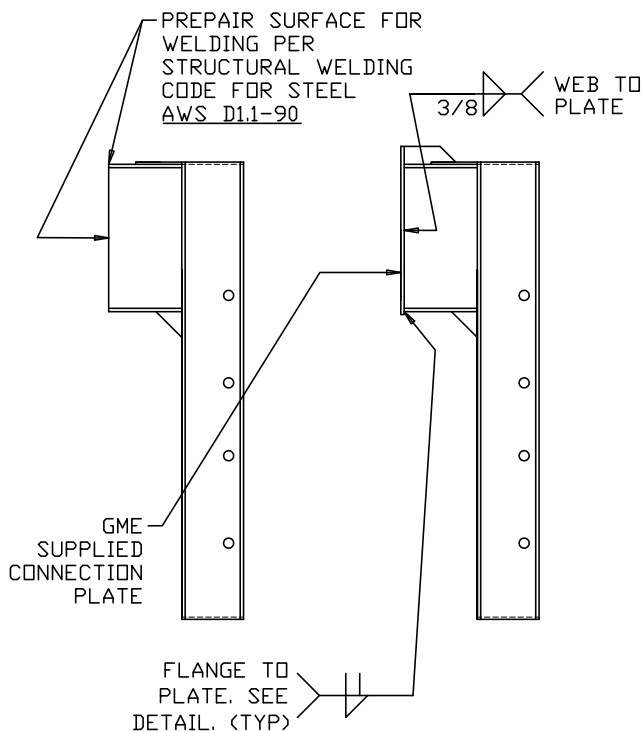
Locate and cut the damaged beam section from height adapter leg section.

STEP THREE

Once the damaged section has been completely removed from height adapter, prepare the surface for welding per Structural Welding code AWS D1.1-90. The remaining beam flange(s) must be fully beveled at a 45° per Full penetration groove weld detail as shown in detail.

STEP FOUR

Once all the above steps have been completed, weld GME supplied connection plate(s) per weld details shown to appropriate beam section(s).



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GME GRISWOLD
MACHINE AND ENGINEERING, INC.
UNION CITY, MICHIGAN 49094

SCALE: AS SHOWN
DWN: BPS

2006 HEIGHT ADAPTER
C CONNECTION PLATE
REPAIR SPECS.

DATE: 01/06/06

DRAWING NO. REPAIR 011

REV. NO. 0

PAGE 1 OF 1